## DM03

## Implant Model (Grey)

Dental model DM03 is the ideal choice for printing implant models and separated models for C&B applications. This material has features including high toughness, high pressure resistance, etc. This allows the best experience when using for implant models. The hardness and mechanical properties of cured resin allows DM03 to resist abrasion and tearing force during seating and finishing implant cases, ensuring perfect cases every time. The grey colour allows the perfect performance in model details. DM03 is recommended to place at room temperature 23±2°C with humidity <70%



→ Accuracy of printed curing model
Within 10 days >90%
Within 15 days >85%

## ■ Physical Properties - Liquid Status

Color	Grey
Viscosity @25℃   cps	870
Wavelength	405nm

## ■ Mechanical Properties - Post Cured Parts

Property	Value	Test Method
Hardness   Shore D	77	ISO 868
Tensile Modulus   MPa	1021	ISO 527
Tensile Strength   MPa	27	ISO 527
Elongation at break   %	35	ISO 527
Flexural Modulus   MPa	1429	ISO 178
Flexural Strength   MPa	54	ISO 178
Notch Izod J/m	10.7	ISO 180

Post Processing	Value
Cleaning time with 95% ethanol	Ultrasonic bath: 30 + 60 secs
Recommended curing time	Fabcure 1: 10 mins, Fabcure 2: 7 mins